

Date: Wednesday, 14/01/2009 10:22:39 AM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BASKET RIBS
 Job Number : 44754
 Estimate Number : 13652
 P.O. Number :
 This Issue : 14/01/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D22351
 First Issue : / / Type : LARGE FAB ASSY Drawing Number : D2235 REV B1
 Previous Run : 44046 Drawing Revision : B1
 Material :
 Due Date : 21/01/2009 Qty: 4 Um: Each
 Written By :
 Checked & Approved By : 2009.01.14
 Comment : Est Rev:A New Issue 08-12-01 DD verified by:EC

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

D31661

Basket Hoop



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Basket Hoop

Batch: 44299

SAD 09-01-19 (4)

2.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- Pick D3166-1 and cut as per dwg D2235 using DT8302

2- remove identification markings on tube

3- deburr

SAD 09-01-19 (4)

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SAD 09/01/19 (4)

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

SAD 09-01-19 (4)

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/01/21/19

Job Completion



MF 09-01-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

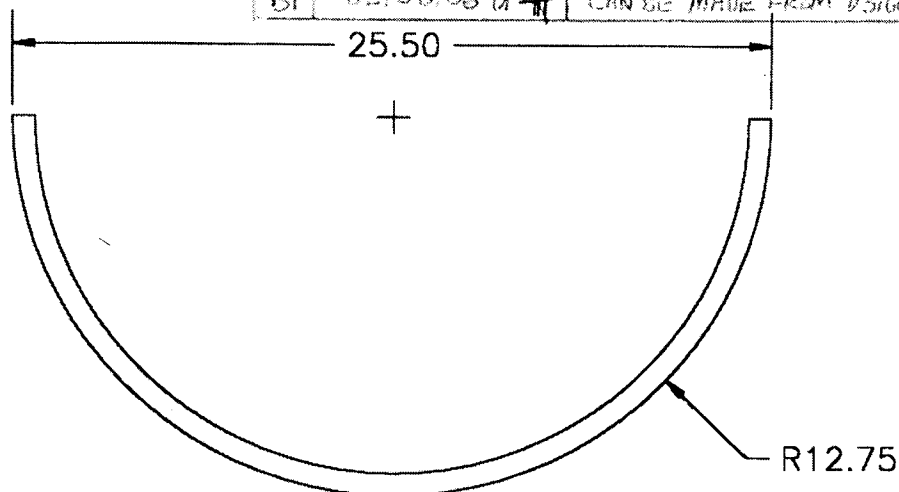
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

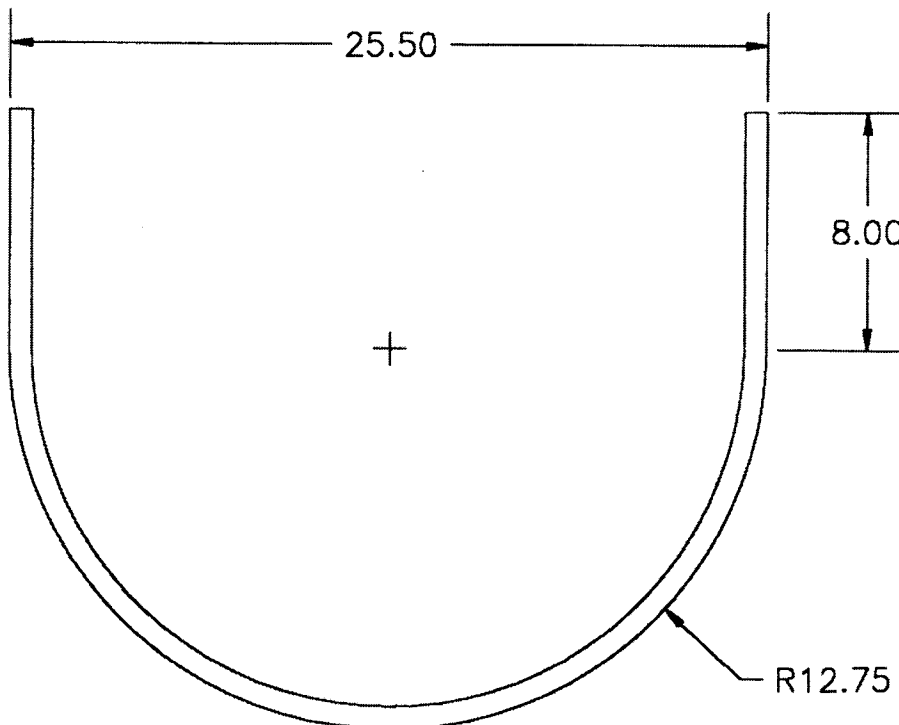


DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2235	REV. B SHEET 1 OF 1
DATE 94:12:16		TITLE BASKET RIBS	

RELEASED
R 960507



D2235-1



D2235-3

CAN BE MADE FROM D3166-1 *[Symbol]*
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR. *[Symbol]*
NO. *784*

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